

Novodur® ECO P2MC BC50 as acrylonitrile butadiene styrene (ABS) polymer features high surface quality and good impact strength. Novodur® ECO P2MC BC50 is an injection molding grade especially suitable for electroplating, providing high flowability. Novodur® ECO P2MC BC50 is an ISCC compliant product leading to a substitution of fossil source styrene with ISCC certified bio-attributed styrene.

Rheological properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	25	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2200	MPa	ISO 527
Yield stress	40	MPa	ISO 527
Yield strain	2.4	%	ISO 527
Nominal strain at break	16	%	ISO 527
Impact Strength (Charpy), -30°C	150	kJ/m <sup>2</sup>	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	25	kJ/m <sup>2</sup>	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	16	kJ/m <sup>2</sup>	ISO 179/1eA
Flexural Modulus (23°C)	2100	MPa	ISO 178
Flexural strength	62	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	25	kJ/m <sup>2</sup>	ISO 180/1A
Notched Impact Strength (Izod)	16	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
Ball Indentation Hardness	91	MPa	ISO 2039-1

Thermal Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load (1.80 MPa)	94	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	96	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	96	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	100	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB	class	UL 94
Thickness tested	1.5	mm	-
UL recognition	yes	-	-
Burning Behav. at thickness h	HB	class	UL 94
Thickness tested	3.0	mm	-
UL recognition	yes	-	-
Glow Wire (GWFI, Flammability Index)	700	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Electric Strength	37	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112

Other Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Density	1030	kg/m <sup>3</sup>	ISO 1183
Bulk density	600	kg/m <sup>3</sup>	-

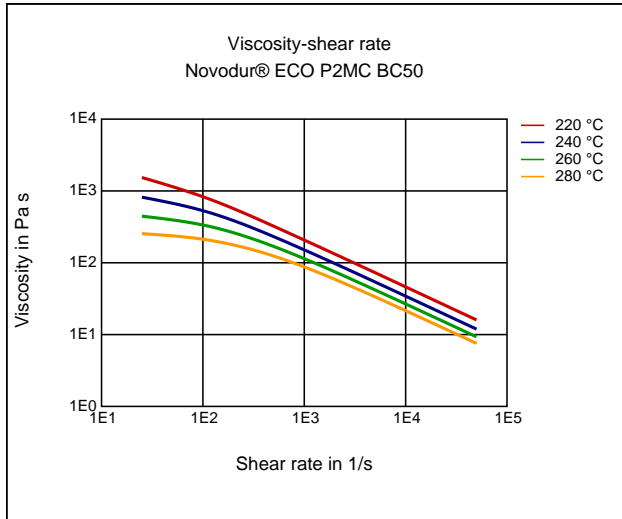
Rheological calculation properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Density of melt	916	kg/m <sup>3</sup>	-
Thermal Conductivity of Melt	0.19	W/(m K)	-
Spec. heat capacity of melt	2380	J/(kg K)	-
Ejection temperature	96	°C	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-

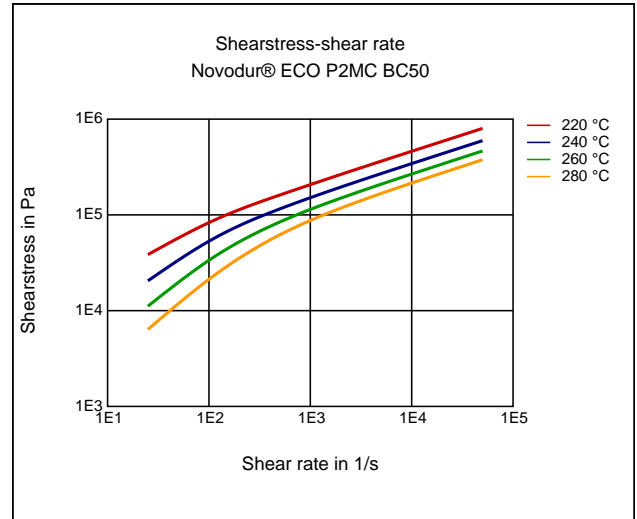
Melt temperature	230 - 260	°C	-
Mold temperature	60 - 80	°C	-

## Diagrams

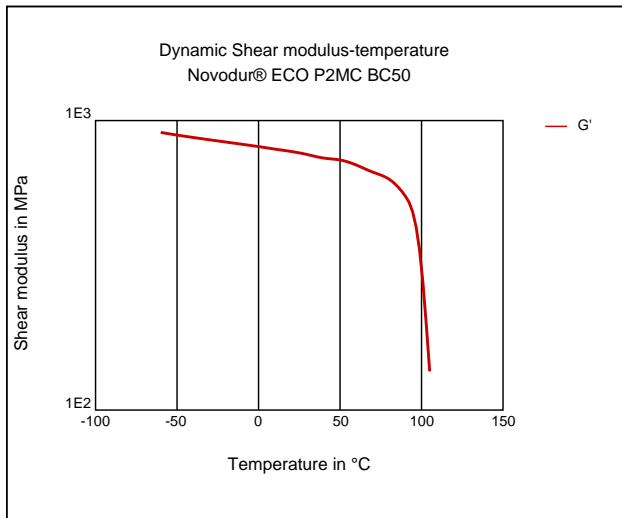
### Viscosity-shear rate



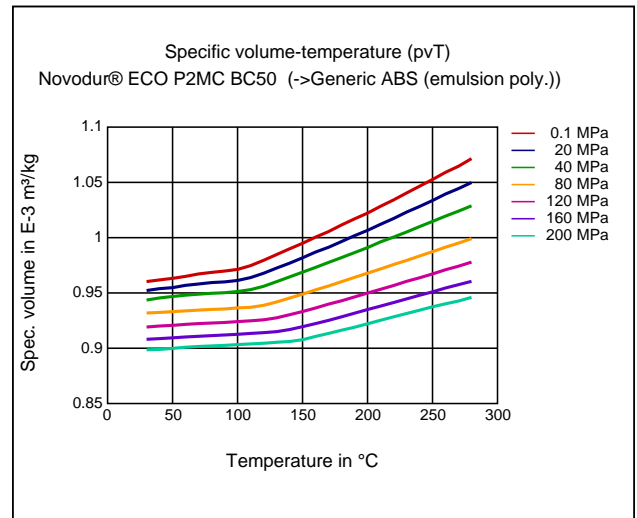
### Shearstress-shear rate



### Dynamic Shear modulus-temperature



### Specific volume-temperature (pvT)



## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets

### Special Characteristics

Platable, Impact modified

### Certifications

Contains renewable resources, ISCC Plus

### Applications

Automotive, Packaging

### Injection Molding

PREPROCESSING

Pre-drying, Temperature: 80°C

Pre-drying, Time: 2 - 4h

**PROCESSING**

Melt temperature, range: 230 - 260°C

Mold temperature, range: 60 - 80°C

**Disclaimer**

**Liability Exclusion**

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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